

PRIOR TO INSTALLATION

DO NOT STORE WINDOWS STACKED UPON EACH OTHER IF THEY WILL BE EXPOSED TO SUNLIGHT

- Remove or cut ventilation holes in shipping wrap if windows are not installed immediately.
- Do not lift window by head or sill, only by holding both jambs.
- Do not drill into or through the window sill.
- The rough opening must be plumb, level, square and 1/2" larger than the window size in width and height, not including the nailing fins.

TOOLS REQUIRED:

House Wrap • Window Flashing • Tape Measure • Level • Caulking Gun/Caulk • Screw Gun • Insulation

Preparing / Flashing the Opening:

1. Attach weather resistant house wrap to house sheathing according to manufacturer's instructions.
2. First, make an "I-Cut" in the house wrap. Start with a horizontal cut across the bottom and the top of the window frame. Then, cut two 45° slits at least 8" from the corner of the header to create a flap above the rough opening to expose sheathing or framing members and to allow head flashing installation. For radius windows, cut from the center straight down to the sill. (Figure A)
3. Flip head flap up and temporarily secure with house wrap tape. (Figure B)

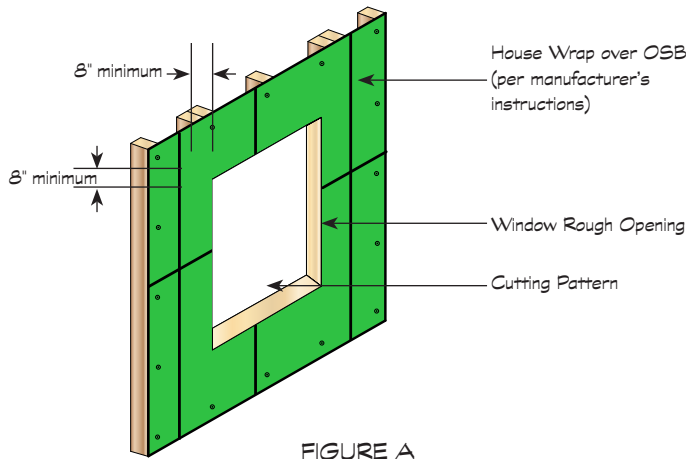


FIGURE A

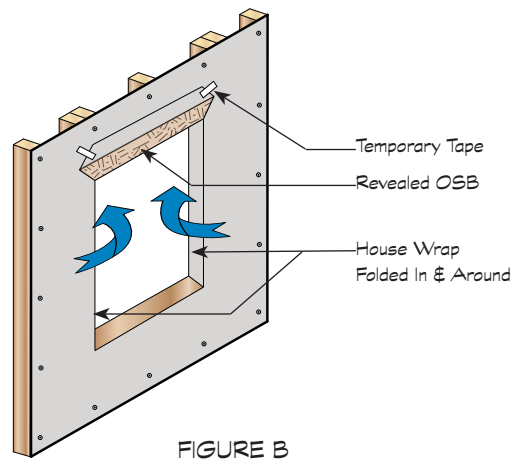


FIGURE B

4. Fold side pieces through the opening into the inside of the structure, and secure with house wrap fasteners. House wrap should cover interior face of framing stud. (Figure C)
5. Install exterior sill flashing prior to setting the window in the opening. The flashing must meet a minimum water resistance of 24 hours in accordance with ASTM-D779. Cut self-adhesive flexible flashing, approved for use on wood and vinyl, (7" wide for 2" x 4" construction, 9" wide for 2" x 6" construction) at least 12" longer than the width of the rough opening. (Figure D)

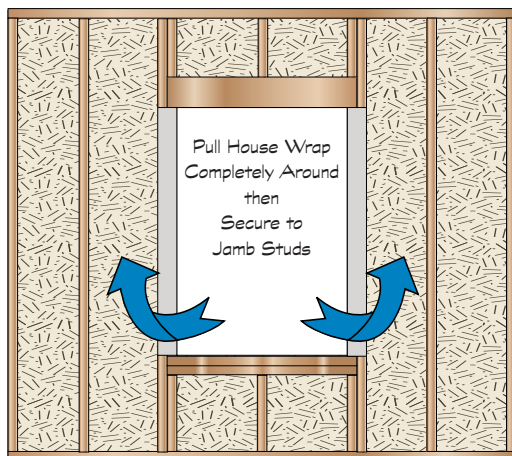


FIGURE C

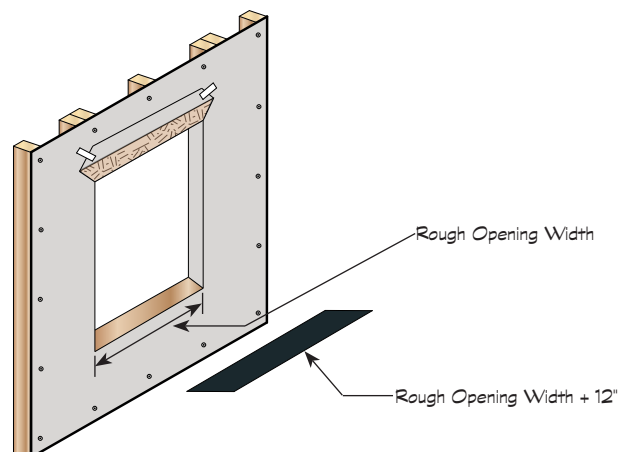


FIGURE D

